1. Remove shipping retainer (PS) and contact block

2. Slide piece parts over the cable (possibly with parts in plastic tube)

3. Strip cable and wire

4. Fit wire into contact barrel and crimp

5. Inserts contacts into insulator and push them home by means of insertion tool

3'. Strip cable and wires

4'. Tinning of strands recommended

5'. Solder each wire to the corresponding contact

6. Slide the ring to the front end

7. Bend cable screen outwards

8. Insert half shell and retain with the ring

9. Slide washer, seal and clamp against the ring and retain the screen between ring and washer

10. Trim protuding screen strands

11. Push the cable assembly into the body, orienting the guides to the slots

12. Screw clamp nut to the body and tighten by means of wrenches

The assembly is now finished