



FISCHER **ULTIMATE™** SERIES

CABLE ASSEMBLY INSTRUCTIONS

WITH OPTIONAL BOOT BEND RELIEF



THE RELIABLE EXPERT

fischer[®]
CONNECTORS



Fischer UltiMate™ Bend Relief : Maximum performance, minimum hassle

- No tool required : 5 easy steps to complete self assembly
- Clean cut : perfectly adjust the bend relief to your cable diameter with a simple blade
- Long lasting:
 - Resists 10,000 constraints at a 90° angle
 - Operates in temperatures between -55°C to +135°C
 - UV resistant

What you need

- Clip
- Bend Relief *
- Blade

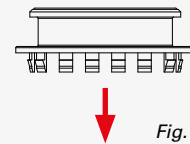


* From September 2013 the appropriate mounting nut is delivered with all UltiMate connectors.

Procedure

- 1 Manually assemble the straight clip on the nut. The clip must be inserted with the teeth facing downwards, towards the connector.

See Fig.A



- 2 Make sure your potting entirely fills the space between the clip and the nut, all the way to the top of the clip.



- 3 Let the epoxy settle for the necessary time, depending on the material used.



CABLE ASSEMBLY TYPES

Procedure

- 4 Adjust the bend relief length to fit your precise cable diameter by cutting the end with a simple blade. Get a clean cut everytime, thanks to the smart edging design.

See Fig.B

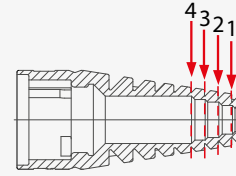


Fig. B

Fig. B Cutting diameters (in mm).

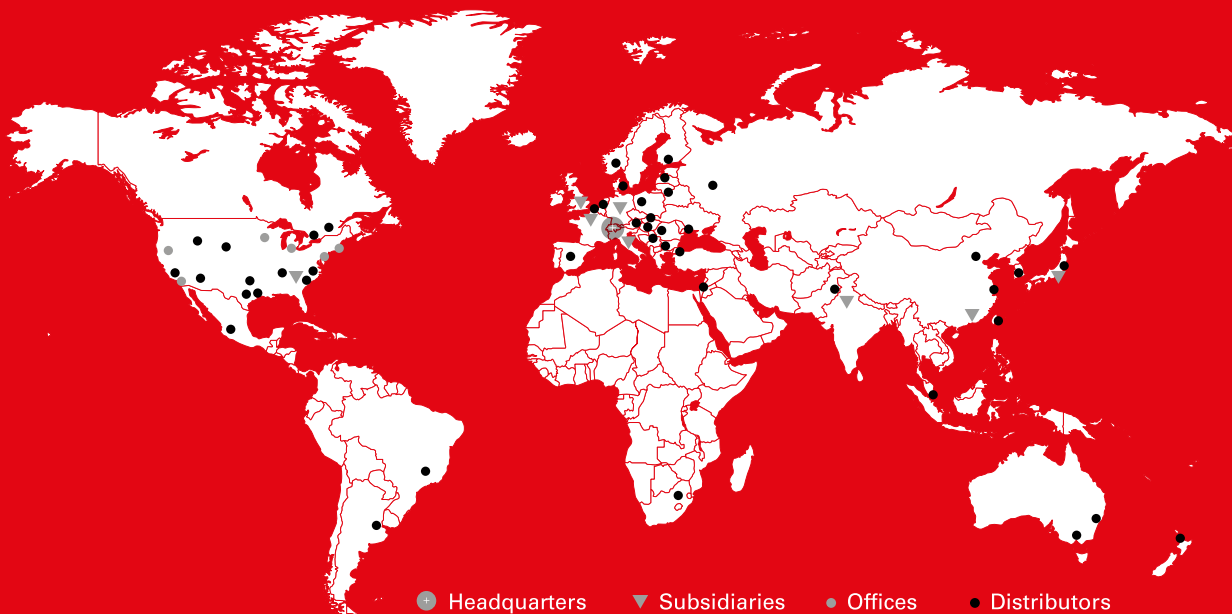
Sizes	Uncut	Level 1	Level 2	Level 3	Level 4
07	Ø1.9	Ø2.9	Ø3.9	Ø4.9	-
08	Ø2.5	Ø3.7	Ø5.7	Ø7.5	-
11	Ø3.9	Ø5.4	Ø6.9	Ø8.9	-
13	Ø6.9	Ø8.9	Ø10.9	Ø12.9	-
18	Ø6.9	Ø8.4	Ø10.4	Ø11.9	Ø13.9

- 5 Insert the bend relief on the nut so that the 2 lips are aligned with the specially designed cut-outs on the nut. Firmly push the bend relief up towards the clip until it is safely locked.



You have now successfully completed your Fischer UltiMate™ Bend Relief assembly.





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