

FISCHER **ULTIMATE™** SERIES

RUGGED | COMPACT | LIGHTWEIGHT

KEY FEATURES

- IP68 2m/24h / Hermetic
- 360° EMC shielding
- High corrosion resistance
- Up to 10,000 mating cycles

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ULTIMATE



PLUGS



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CABLE MOUNTED

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FOR ULTIMATE

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This catalog covers our standard connector solutions. For specific requests, including hybrid or custom connectors, please contact your local sales representative.

AVAILABLE SIZES

CONNECTOR SIZE	Size	Min cable ø	Max cable ø	Number of contacts
VERSUS CABLE DIAMETER	07	1.9	4.8	2-10
	08	2.5	5.2	2-9
	11	3.9	7.8	8-19
	13	6.9	9.8	5-27
	15	6.9	11.3	2-27
	18	6.9	14.8	42
mm 100 50 0			d relief (accessory). 1:1 scale when printe	ed full size on A4 paper.



Cable Mounte	ED	CORO .		
Body style		UP01	UP02	References to detailed information
Protection	Sealed up to IP68	•	•	Sealing categories, page A-6
	Hermetic			
Locking	Push-pull	•		
	Quick-release	•		Locking systems, page A-5
system	RLS (Ratchet Locking System)		•	
Termination	Crimp contact			Electrical & contact configurations, pages H-13 to H-18
lemmation	Solder contact	•	•	Electrical & contact configurations, pages H-15 to H-16
Housing material	Brass	•		Part numbering, page H-26
	Aluminum	•	•	r art numbering, page 11-20
Housing	Anthracite	•		Part numbering, page H-26
color	Black		•	r art numbering, page 11-20
	Shortened body	•	•	
Design	Straight	•	•	Body styles, chapter H
	Right-angle	•		
	Cable clamp sets			
Cabling	Overmoldable	•	•	
	Heat shrinkable	•	•	
	Cable bend reliefs	•	•	
Accessories	Protective sleeves			Accessories, page H-27
	Sealing caps	•	•	
	07	•		
	08	•		Technical dimensions, page H-5
Size	11	•		
3128	13	•		For more information visit our website
	15	•	•	www.fischerconnectors.com/technical
	18	•		

PLUGS

ULTIMATE

UP01

PLUGS

CABLE MOUNTED

BODY STYLE





Size	Α	В	øC	øD	ød max	-C	Torque
07	28.0	18.0	12.0	9.0	4.8	8	1.5 Nm
08	39.0	25.0	15.0	10.5	5.2	10	2.5 Nm
11	39.5	26.0	18.5	13.7	7.8	14	3.0 Nm
13	50.0	34.0	21.7	16.0	9.8	17	3.5 Nm
15	50.2	33.6	23.7	18.0	11.3	19	4.0 Nm
18	58.0	38.0	29.0	22.7	14.8	22	6.0 Nm

UP02

BODY STYLE





Size	А	В	øC	øD	ød max	-C	Torque
15 RLS (Ratchet Locking System)	50.0	45.5	26.5	23.5	11.3	19	4.0 Nm

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PLUGS			
Panel F Mounte			
Body style		UP50	References to detailed information
Protection	Sealed up to IP68	•	Sealing categories, page A-6
FIOLECTION	Hermetic		Sealing categories, page A-o
	Friction	•	
	Push-pull		
Locking system	Quick-release		Locking systems, page A-5
	Lanyard		
	Tamperproof		
Termination	Crimp contact		Electrical & contact configurations, pages H-13 and H-15
Termination	Solder contact	•	Electrical & contact configurations, pages H-13 and H-15
Housing	Brass	•	Part numbering, page H-26
material	Aluminum	•	Part numbering, page H-26
Housing color	Anthracite	•	Part numbering, page H-26
	Shortened body		
Design	Straight	•	
	Right-angle		Body styles, chapter H
Assembly	Front-mounting	•	
Assembly	Rear-mounting		
	Cable bend reliefs		
Accessories	Protective sleeves		Accessories, page H-27
	Sealing caps	•	
0:	07	•	Technical dimensions, page H-7
Size	11	•	For more information visit our website www.fischerconnectors.com/technical
		Q	

PLUGS

PANEL FRONT MOUNTED

UP50

BODY STYLE





Size	А	в	øC	E max	Н	М	- C1	- C2	Torque
07	10.0	5.2	13.0	2.5	3.0	M9x0.5	9	11	1.3 Nm
11	13.2	7.6	21.8	4.5	4.0	M16x1	17	19	4.5 Nm





PANEL CUT-OUT



RECEPTACLES

Cable Mounte	ED	Margo .	
Body style		UR50	References to detailed information
Protection	Sealed up to IP68	•	Sealing categories, page A-6
TIOLECTION	Hermetic		Sealing Categories, page A-0
Termination	Crimp contact	•	Electrical & contact configurations, pages H-13 to H-16
lemmation	Solder contact	•	Electrical & contact configurations, pages field to field
Housing	Brass	•	Part numbering, page H-26
material	Aluminum	•	r art humbering, page 1720
Housing color	Anthracite	•	Part numbering, page H-26
	Shortened body		
Design	Straight	•	Body styles, chapter H
	Right-angle	•	
	Cable clamp sets		
Cabling	Overmoldable	•	
	Heat shrinkable	•	
	Cable bend reliefs	•	
Accessories	Protective sleeves		Accessories, page H-27
	Sealing caps	•	
	07	•	Technical dimensions, page H-9
Cine	08	•	recimical annonationa, page 11-0
Size	11	•	For more information visit our website
	13	•	www.fischerconnectors.com/technical

RECEPTACLES

CABLE MOUNTED

UR50

BODY STYLE





Size	øC	øD	ød max	L	-C	Torque
07	12.0	10.0	4.8	27	8	1.5 Nm
08	15.0	12.0	5.2	39	10	2.5 Nm
11	18.5	15.5	7.8	39	14	3.0 Nm
13	21.7	17.9	9.8	50	17	3.5 Nm

RECEPTACLES

PANEL MOUNTED			60			
Body style		UR01	UR02	UR03	UR04	References to detailed information
Protection	Sealed up to IP68	•	•	•	•	Sealing categories, page A-6
Frotection	Hermetic	•	•	•	•	Sealing categories, page A-6
	Crimp contact					
Termination	Solder contact	•	•	•	•	Electrical & contact configurations, page H-13 to H-18
	PCB contact	•	•	•	•	
Housing material	Brass	•	•	•		Part numbering, page H-26
nousing material	Aluminum	•	•	•	•	Fait numbering, page n-20
Housing color	Anthracite	•	•	•		Part numbering, page H-26
Housing color	Black				•	Fait numbering, page H-26
	Right-angle					
Desim	Flush		•			
Design	Front-projecting	•		•	•	Dody styles, shorter U
	Bulkhead feedthrough					Body styles, chapter H
Assembly	Front-mounting			•		
Assembly	Rear-mounting	٠	•		•	
	Sealing caps	٠	•	•	•	
	Spacers					
Accessories	Color-coded washers					Accessories, page H-27
	Grounding washers					
	Locking washers					
	07	•	•	•		
Size	08	•	•	•		Technical dimensions, page H-11 and H-12
	11	•	•	•		
	13	•	•			For more information visit our website
	15	•	•		•	www.fischerconnectors.com/technical
	18	•	•			

RECEPTACLES

PANEL REAR MOUNTED*

UR01

BODY STYLE





Size	Α	øC	E max	н	I	М	-C	•	Torque
07	14.2	14.0	4.5	3.0	0.7	M10x0.5	11	TC00.007	1.5 Nm
08	18.7	16.9	5.0	4.0	1.0	M12x1	15	TF00.001	2.5 Nm
11	18.7	21.8	7.0	4.0	1.0	M16x1	17	TK00.002	4.5 Nm
13	22.5	23.8	5.5	4.0	1.0	M18x1	20	TP00.011	6.0 Nm
15	27.7	25.8	9.0	4.0	1.0	M20x1	20	TP00.013	6.5 Nm
18	29.3	31.8	7.5	4.0	1.0	M25x1	27	TQ00.005	10.0 Nm







25.1

23.2

18

UR02



PANEL CUT-OUT

* Standard version with PCB contacts and grounding pin. For solder contact version, a special solder ground contact pin is included for AWG22[7/30].

¹⁾ Solder & PCB ground pins are always equal or larger than the largest contact of corresponding contact bloc layout (except size 13 config. 203 AWG12 [7/20]) ²⁾ 3.6 mm for size 15

All dimensions and images shown are in millimeters and are for reference only.





Size	Α	В	øC	øD	E max	Н	I	М	-C		Torque
07	6.5	10.7	14.0	13.0	3.5	3.5	0.7	M9x0.5	11	TC00.000	1.3 Nm
08	8.0	14.7	16.9	14.0	4.0	4.0	1.0	M12x1	15	TF00.001	2.5 Nm
11	8.0	14.7	21.8	18.8	4.0	4.0	1.0	M16x1	17	TK00.002	4.5 Nm
13	10.5	16.0	23.8	20.0	5.0	4.0	1.0	M18x1	20	TP00.011	6.0 Nm
15	10.5	21.2	25.8	22.0	5.0	4.0	1.0	M20x1	20	TP00.013	6.5 Nm
18	11.0	22.3	31.8	26.0	5.0	4.0	1.0	M25x1	27	TQ00.005	10.0 Nm



RECEPTACLES

PANEL REAR MOUNTED

UR04

BODY STYLE





PANEL FRONT MOUNTED*

UR03

BODY STYLE





Size	А	В	øC	E max	н	M1	M2	-C		Torque
15	27.7	3.6	25.8	9.0	4.0	M22x1	TR20x6 (P2)	22	TR00.004	8.0 Nm

Size	А	в	øC	øD	E max	н	L	М	■C 1	■ C 2	Torque
07	7.7	6.4	14.0	10.0	3.5	2.5	20	M9x0.5	11	11	1.3 Nm
08	11.7	7.0	16.9	11.5	4.0	4.0	27	M12x1	15	14	2.5 Nm
11	11.1	7.6	21.8	15.0	4.6	4.0	29	M16x1	17	19	4.5 Nm





Top

PANEL CUT-OUT



* Standard version with solder contacts.

SIZE 07

					Wire			СВ	Current	Rated voltage	1	est voltage [k\	/] in mated posit	ion
				[mi	WIE	5126		tacts	rating [A]	r.m.s [V]		IEC 60512-	4-1 Test 4a	
	out	e	acts	t er (m	is 1	is 2		_	IEC	IEC	AC	r.m.s.	[DC 0
Size	Pin layout	Layout reference	Number of contacts	Contact diameter [mm]	Solder contacts ¹⁾	Crimp contacts ²	Pin ø	Ground pin ø	60512-5-2-5b 4)	60664-1 ⁵⁾	Contact to body	Contact to contact	Contact to body	Contact to contact
		002	2	0.9	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.83 mm ⁶⁾ min ø0.48 mm AWG22-26	0.63	0.7	9.2	≤ 250	1.3	1.7	1.8	2.4
		0S2	2	0.5	max ø0.88 mm ⁶⁾ AWG21 [1] AWG22 [7/30]	-	0.4	0.7	7.0	≤ 250	1.2	1.8	1.8	3.4
		003	3	0.9	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.63	0.7	8.2	≤ 250	1.3	1.3	1.8	1.6
		004	4	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	5.5	≤ 200	1.2	1.2	1.7	1.8
07		005	5	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	5.2	≤ 160	0.8	1.0	1.3	1.8
		007	7	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	max ø0.43 mm min ø0.20 mm AWG28-32	0.40	0.7	4.0	≤ 160	0.8	1.0	1.3	1.8
		009	9	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40	0.7	3.1	≤ 160	0.8	1.1	1.2	1.8
		010	10	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40	0.7	3.1	≤ 160	0.8	0.9	1.2	1.3

¹⁾ Stranding values are in brackets.

²⁾See dedicated crimping instructions document for further information.

³⁾ For a given AWG, the diameter of some stranded cable designs could be larger than the hole diameter of the barrel. Testing may be required.

⁴⁾ Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For maximum operating current, a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁵ Recommended operating voltage at sea level. This rated voltage is a general guideline where no other electrical safety standard applies.

In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

⁶⁾ Standard polarity only.

7) Layout dedicated to SPE data protocol 1 Gbit/s





SIZE 08

					Mine	size ³⁾		СВ	Current	Rated voltage	т	est voltage [kv	/] in mated positi	ion
					vvire	Size"		acts	rating [A]	r.m.s [V]		IEC 60512-	4-1 Test 4a	
			(0	[mm]				Jø			AC ı	.m.s.	0	00
Size	Pin layout	Layout reference	Number of contacts	Contact diameter [mm]	Solder contacts ¹⁾	Crimp contacts ²	Pin ø	Ground pin	IEC 60512-5-2-5b 4)	IEC 60664-1 5)	Contact to body	Contact to contact	Contact to body	Contact to contact
		002	2	0.9	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.70	0.7	9.2	≤ 250	1.3	1.7	1.8	2.4
		003	3	0.9	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.70	0.7	8.2	≤ 250	1.3	1.3	1.8	1.6
08		004	4	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	5.5	≤ 200	1.2	1.2	1.7	1.8
08		005	5	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	5.2	≤ 160	0.8	1.0	1.3	1.8
		007	7	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40	0.7	4.0	≤ 160	0.8	1.0	1.3	1.8
		009	9	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40	0.7	3.1	≤ 160	0.8	1.1	1.2	1.8

¹⁾ Stranding values are in brackets.

²⁾ See dedicated crimping instructions document for further information.

³ For a given AWG, the diameter of some stranded cable designs could be larger than the hole diameter of the barrel. Testing may be required.

⁴⁾Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For maximum operating current, a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁵ Recommended operating voltage at sea level. This rated voltage is a general guideline where no other electrical safety standard applies. In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

SIZE 11

					Wiro	size ³⁾		СВ	Current	Rated voltage	7	est voltage [kv	/] in mated positi	ion
				[m	vvire	5126		tacts	rating [A]	r.m.s [V]		IEC 60512-	4-1 Test 4a	
	out	ce	er tacts	it ier (n	ts ¹	ts ²⁾		-	IEC	IEC	AC	r.m.s.	E	DC
Size	Pin layout	Layout reference	Number of contacts	Contact diameter [mm]	Solder contacts ¹⁾	Crimp contacts ²⁾	Pin ø	Ground pin ø	60512-5-2-5b 4)	60664-1 5)	Contact to body	Contact to contact	Contact to body	Contact to contact
		008	8	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	4.2	≤ 250	1.7	1.8	3.1	2.6
	8)		2	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.40		9.0	≤ 250	1.3	1.6	1.9	2.2
	USB 3.2	207	6	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40	0.7	1.0	≤ 250	1.2	1.2	1.7	1.8
11			1	0.5	max ø0.63 mm AWG24 [1] AWG26 [19/38]	-	0.40		1.0	≤ 250	1.2	1.2	1.7	1.8
		012	12	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	^{6) 7)} max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.7	4.2	≤ 250	1.6	1.6	2.6	2.3
		016	16	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40 ₆₎	0.7	2.7	≤ 250	1.2	0.9	2.0	1.5
		019	19	0.5	max ø0.43 mm AWG26 [1] AWG28 [19/40]	-	0.40 ₆₎	0.7	2.5	≤ 250	1.2	0.9	2.0	1.5

¹⁾ Stranding values are in brackets.

²⁾ See dedicated wire gauge crimping instructions document for further information.

³⁾ For a given AWG, the diameter of some stranded cable designs could be larger than the hole diameter of the barrel. Testing may be required.

⁴⁾ Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For maximum operating current, a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁵ Recommended operating voltage at sea level. This rated voltage is a general guideline where no other electrical safety standard applies.

In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering. ⁶⁾ Not valid for UP50.

⁷⁾ UR0x: standard polarity only.

⁸⁾ Layout dedicated to protocol USB 3.2 Gen 2 (10 Gbit/s)



All dimensions and images shown are in millimeters and are for reference only.

SIZE 13

					Wire	size ³⁾	cont	CB tacts	Current rating [A]	Rated voltage r.m.s /V/	Т	est voltage [kv IEC 60512-		on
	out	e	er acts	t er [mm]	is j	ts ²⁾	[m	nm]	IEC	IEC	AC r	.m.s.		OC
Size	Pin layout	Layout reference	Number of contacts	Contact diameter _l	Solder contacts ¹⁾	Crimp contacts	Pin ø	Ground pin ø	60512-5-2-5b 4)	60664-1 5)	Contact to body	Contact to contact	Contact to body	Contact to contact
		000 %	2 ⁸⁾	2.3	max ø3.28 mm AWG9 [19/22]	-	1.8	10	26	≤ 320	2.2	47	3.7	0.4
		203 ⁹⁾	3	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.5	1.8	1	≤ 320	2.1	1.7	3.7	2.4
13			3 ⁸⁾	1.6	max ø1.86 mm AWG13 [1] AWG14 [7/22]	-	1.5		16	≤ 320	2.6		3.6	
	•••	303	3	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.5	1.5	1	≤ 320	2.6	1.6	3.6	2.4
		027	27	0.5	6) max ø0.43 mm AWG26 [1] AWG28 [19/40]	7) max ø0.43 mm min ø0.20 mm AWG28-32	0.40 ₆₎	0.7	2.0	≤ 200	1.2	0.5	1.8	0.5

¹⁾ Stranding values are in brackets.

²⁾ See dedicated wire gauge crimping instructions document for further information.

³ For a given AWG, the diameter of some stranded conductor designs could exceptionally be larger than the hole diameter of the barrel. Testing may be required.

⁴⁾ Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For the max. operating current a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁵ Recommended operating voltage at sea level. This rated voltage is a general purpose guideline where no other electrical safety standard applies. In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

⁶⁾ UR0x: standard polarity only.

⁷⁾ Only valid for UP01.

⁸⁾ Contact block with male contacts comes standard with advanced power contacts.

⁹⁾ UR0x: only available in "V" (Vacuum sealing) version, not in "W" (Water sealing) nor in "N" (Non sealing) versions.

SIZE 15

					Wiro	size ²⁾		СВ	Current	Rated voltage	T	est voltage [k\	/] in mated posit	ion
				[mi	VVIIC	3120		tacts	rating [A]	r.m.s [V]		IEC 60512-	4-1 Test 4a	
	out	e	r acts	t er (m	e si	S.			IEC	IEC	AC	r.m.s.	DC	
Size	Pin layout	Layout reference	Number of contacts	Contact diameter [mm]	Solder contacts ¹	Crimp contacts ²⁾	Pin ø	Ground pin ø	60512-5-2-5b	60664-1 4)	Contact to body	Contact to contact	Contact to body	Contact to contact
		002 ⁹⁾	2	3.0	max ø3.13 mm AWG9 [1] AWG10 [105/30]	-	2.5	2.5	30	≤ 400	1.2	1.6	2.3	3.0
		004 ⁹⁾	4	2.0	max ø2.03 mm AWG13 [1] AWG14 [7/22]	-	1.5	2.5	20	≤ 320	1.8	1.8	2.6	2.6
		204H ⁸⁾	4 ⁵⁾	1.3	max ø1.18 mm AWG17 [1] AWG18 [16/30]	-	-	-	12	≤ 320	1.5	2.3	2.8	3.5
		20411	2 ⁵⁾	coax	-	7)	-	-	7)	7)	7)	-	7)	-
15		008	8	1.3	max ø1.18 mm AWG17 [1] AWG18 [16/30]	-	1.0	1.0	10	≤ 320	1.7	2.0	2.5	2.8
		412 ⁶⁾	4	1.6	max ø1.86 mm AWG13 [1] AWG14 [7/22]	-	1.5	2.5	14	< 250	1.6	1.3	2.8	2.1
		412 57	12	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.5	2.5	1.0	≤ 250	1.0	1.2	1.5	2.0
		027	27	0.7	max ø0.79 mm AWG21 [1] AWG22 [7/30]	-	0.5	1.0	3.0	≤ 250	1.2	1.5	1.5	2.0

¹⁾ Stranding values are in brackets.

²¹ For a given AWG, the diameter of some stranded conductor designs could exceptionally be larger than the hole diameter of the barrel. Testing may be required.

³¹ Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For the max. operating current a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁴¹ Recommended operating voltage at sea level. This rated voltage is a general purpose guideline where no other electrical safety standard applies. In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

⁵⁾ Standard polarity only.

⁶⁾ Contacts dia. 1.6 are positioned to make contact first and break last.

⁷⁾ Please refer to https://fischerconnectors.com/en/download-center/ for technical specification of coax insert.

^{a)} Max 500 mating cycles due to coax insert characteristics. Coax contacts not included, must be purchased separately.

⁹⁾ UR0x: only available in "V" (Vacuum sealing) version, not in "W" (Water sealing) nor in "N" (Non sealing) versions.

All dimensions and images shown are in millimeters and are for reference only.



SIZE 18

				m]	Wire	size ³⁾	cont	CB acts	Current rating [A]	Rated voltage r.m.s [V]	Test voltage [kV] in mated position IEC 60512-4-1 Test 4a			
	out t er tacts ter <i>[mi</i>		er tact ct ter /	ct ter [m	its ¹	its ²⁾		q	IEC	IEC	AC r.m.s.		DC	
Size	Pin lay	Layout referen	Numb of con	Contac diame	Solder contac	Crimp contac	Pin ø	Groun pin ø	60512-5-2-5b 4)	60664-1 ⁵⁾	Contact to body	Contact to contact	Contact to body	Contact to contact
18		042	42 ⁶⁾	0.7	-	max ø0.62 mm min ø0.38 mm AWG24-28	0.50	0.70	3.0	≤ 250	1.5	1.5	2.4	2.5

¹⁾ Stranding values are in brackets.

²⁾ See dedicated wire gauge crimping instructions document for further information.

⁹ For a given AWG, the diameter of some stranded cable designs could be larger than the hole diameter of the barrel. Testing may be required.

⁴ Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For maximum operating current, a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

[®] Recommended operating voltage at sea level. This rated voltage is a general guideline where no other electrical safety standard applies. In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

⁶⁾ Standard polarity only.

MECHANICAL CODING

	Size	Code 1	Code 2	Code 3	Code 4
	07			\bigcirc	
PLUGS	08			-	
	11 13				
	15 18				
Visual	coding	•	▼		*



POLARITY



PCB / PIN LAYOUT

View from F¹⁾

	ity				Number of cor	ntacts (layout referend	ce)		
Size	Polarity	2 (002)	2 (0S2)	3 (003)	4 (004)	5 (005)	7 (007)	9 (009)	10 (010)
07	Standard	Ø0.8 ^{a)} 1 1 1 1 1 1 1 1 1 1 1 1 1	Ø0.8	$120^{\circ}(3x) \xrightarrow{0.8^{\circ}} 60^{\circ} \xrightarrow{0.8^{\circ}} 3^{\circ}$	90°(4x) Ø0.8° 1 45° LÖ 2 0 4 3 00.65	Ø0.8 ^{a)} 2 72°(5x) 36° ^{LO} 36° ^{LO} 5 4 Ø0.65	Ø0.8 ^{a)} 2 7 3 3 60°(6x) 5 4 5 Ø0.55	0.8 ^{a)} 2 9 3 4 5 6 6 6 6 6 6 6 6 6 6 7 8 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{c} 0.8^{a)} \\ 54^{\circ} \\ (2x) \\ 3 \\ (2x) \\ 3 \\ (2x) \\ 56 \\ 56 \\ 56 \\ 56 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 6 \\ 7 \\ 0.55 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\$
0	Inverted				$ \begin{array}{c} $	$ \begin{array}{c} 0\\ 1\\ 2\\ 3\\ 5\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\ 4\\$		$\begin{array}{c} 0\\ 9\\ 1\\ 8\\ 7\\ 7\\ 6\\ 6\\ 5 \end{array}$	$ \begin{array}{c} 0 \\ 10 \\ 3 \\ 9 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 7 \\ 7 \\ 6 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7 \\ 7$

¹⁾ Recommended PCB hole dimensions may be adjusted to application.

PCB / PIN LAYOUT

View from F¹⁾

0	Polarity			Number of contact	s (layout reference)		
Size	Pola	2 (002)	3 (003)	4 (004)	5 (005)	7 (007)	9 (009)
08	Standard		$120^{\circ}(3x) \xrightarrow{\phi 0.8^{\circ}} \xrightarrow{\phi 0.8^{\circ}} \xrightarrow{\phi 0.8^{\circ}} \xrightarrow{\phi 0.85^{\circ}} \phi 0$	$90^{\circ}(4x) \qquad \qquad 0.8^{\circ} \qquad 0.8^{\circ} \qquad 0.8^{\circ} \qquad \qquad 0.8^{\circ} \qquad \qquad 0.8^{\circ} \qquad \qquad 0.8^{$	$ \begin{array}{c} $	$ \begin{array}{c} \underline{\phi}0.8^{a} \\ 2 \\ 7 \\ 30^{c} \\ 4 \\ 5 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0$	$ \begin{array}{c} \underline{00.8^{a}} \\ \underline{2} \\ \underline{9} $
0	Inverted			$ \begin{array}{c} $	$ \begin{array}{c} $	$ \begin{array}{c} 0\\ 2\\ 3\\ 7\\ -1\\ -4\\ 6\\ 5 \end{array} $	$\begin{array}{c} 0 \\ 9 \\ 8 \\ 7 \\ 7 \\ 6 \\ 5 \end{array}$

¹⁾Recommended PCB hole dimensions may be adjusted to application.



PCB / PIN LAYOUT

View from F¹⁾

0	Polarity		Νι	umber of contacts (layout referenc	e)	
Size	Pola	8 (008)	9 (207)	12 (012)	16 (016)	19 (019)
11	Standard		<u>\$0.8</u> <u>\$0.65 (2x)</u> <u>\$0.65 (</u>	$ \begin{array}{c} $	$\begin{array}{c} 0.8^{\circ} \\ 0.55 \\ 8 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0$	$ \begin{array}{c} \underline{00.8^{a}} \\ 6^{\circ} \\ 8 \\ -19^{\circ} \\ 9 \\ 9 \\ -10^{\circ} \\ 6^{\circ} \\ -10^{\circ} \\ -10^{\circ$
-	Inverted	$ \begin{array}{c} $	-	$12 \qquad 4 \qquad 5 \\11 \qquad 3 \qquad 9 \qquad 7 \qquad 7 \qquad 9 \qquad 9 \qquad 9 \qquad 7 \qquad 9 \qquad 9 \qquad 9$	$ \begin{array}{c} & & & & \\ & & & & & \\ & & & & & \\ & & & &$	$\begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\$

¹⁾ Recommended PCB hole dimensions may be adjusted to application.

PCB / PIN LAYOUT

View from F¹⁾



¹⁾ Recommended PCB hole dimensions may be adjusted to application.
^{a)} For optional ground pin.



PCB / PIN LAYOUT

View from F^{1) 2)}



¹⁾ Recommended PCB hole dimensions may be adjusted to application.

²⁾ N/A for pin layout 204H.

PCB / PIN LAYOUT

View from F¹⁾



¹⁾Recommended PCB hole dimensions may be adjusted to application. ^{a)} For optional ground pin.



PLUGS & RECEPTACLES

	Connector D		r Des	ign	Co	ntact	Block	Ho	ousing	s	tanda	rd opt	ions		
Example:	UP01		L	07	м	010	S	вк	(1	z	2	z	в		
	UR01	w		11	F	012	s	вк	(2		1	А	А	Housing Material	
														A = ALUMINUM	B = BRASS (Standard)
														Grounding	
Body style UltiMate Plug = UP UP01 = Cable mounted UP02 = Cable mounted (RLS Ratchet Locking System) UP50 = Panel mounted														Panel mounted: ■ A = Grounding pin (for UR01/UR02/ UR04)) ■ N = None (for UR03/UP50)	Cable mounted: Z = Not applicable
UltiMate Receptacle = UR														Insulator Material	
 UR01 = Panel rear mounted low profile UR02 = Panel rear mounted 														■ 1 = PBT	2 = PEEK
 UR03 = Panel front mounted low profile UR04 = Panel rear mounted low profile (RLS Ratchet Locking S 	vstem)													O-ring material	
Control = Cable mounted Sealing level	ystomy													Receptacle: O-ring at plug interface E = FVMQ (Fluorosilicone)	<pre>Plug: Z = Not applicable</pre>
Panel mounted:														Keying code	
 V = Vacuum sealing ¹⁾ W (IP68) = Water sealing N = Non sealing ²⁾ 									Г					 Code 1 = ● Code 2 = ▼ Standard keying = Code 1 	 Code 3 = Code 4 = Standard guide mark = Wh
Cable mounted: • Not applicable = Nothing														Housing color	
Locking system Cable mounted plug:														■ BK = Standard, nickel anthracite	 BB = Nickel black (RLS Ratchet Locking System))
L = Push-pull locking														Contact Type	
 Q = Quick release R = RLS (Ratchet Locking System) ³⁾ Cable mounted receptacle : 														 S = Solder P = PCB 	 C = Crimp ⁵⁾ H = Hybrid
Z = Not applicable														Layout references	
Panel mounted: No locking = Nothing														 Size 07: 002, 0S2, 003, 004, 005,007, 009, 010 Size 08: 002, 002, 004, 005 	 Size 13: 203, 303, 027 Size 15: 002, 004, 204⁴⁾, 009, 412, 027
Connector size 07 = Size 07 • 13 = Size 13														 Size 08: 002, 003, 004, 005, 007, 009 Size 11: 008, 207, 012, 016, 019 	008, 412, 027 Size 18: 042
■ 08 = Size 08 ■ 15 = Size 15 ■ 11 = Size 11 ■ 18 = Size 18														Polarity of contacts	
⁹ Reference 203 in size 13 & references 002, 004 in size 15 are o ⁹ Only option for pin layout 204H. ⁹ Only with body styles UP02 and UR04.	nly avai	ablein	"V" ve	ersion	for pai	nel rec	eptac	es.						 M = Male contacts F = Female contacts 	Standard polarity: Male contacts in plug, female contacts in receptacle

⁴⁾ Coax contacts must be ordered separately. Please refer to www.fischerconnectors.com/technical for Coax inserts details.

⁵⁾ On request for panel receptacles

BEND RELIEF

Top performance, no hassle

- No tool required: 5 steps to assemble
- Clean cut: perfectly adjust the bend relief to your cable diameter with a simple blade

Long lasting

- Resists 10,000 flex cycles at a 90° angle
- Operating temperature-55 °C to +135 °C
- UV resistant



Standard color is black (BK) Also available in grey (GY), blue (BL), yellow (YL), green (GN), violet (VT) upon request.

Please contact your Fischer Connectors sales representative.

CUTTING DIAMETERS

Size	Uncut	Level 1	Level 2	Level 3	Level 4	Part Number
07	ø1.9	ø2.9	ø3.9	ø4.9	-	UB07 A1BK
08	ø2.5	ø3.7	ø5.7	ø7.5	-	UB08 A1BK
11	ø3.9	ø5.4	ø6.9	ø8.9	-	UB11 A1BK
13	ø6.9	ø8.9	ø10.9	ø12.9	-	UB13 A1BK
15	ø6.9	ø8.6	ø10.1	ø11.8	-	UB15 A1BK
18	ø6.9	ø8.4	ø10.4	ø11.9	ø13.9	UB18 A1BK







SOFT CAPS - LANYARD WITH POLYESTER CORD

FIGURE 1





FIGURE 2





FIGURE 3





SOFT CAPS - LANYARD WITH POLYESTER CORD





Size	Pl	ug		Recep	otacle		A øD1		L	ød	øD	Part number	Fig.	
	UP01	UP50	UR01	UR02	UR03	UR50								
	•						18.5	11.0	200	-	-	UCP07C 1A1 A200	1	
07			•	•	•	•	16.0	11.0	200	-	-	UCR07C 1A1 A200	2	
07		•					12.8	11.0	200	-	-	UCP07P 1A1 A200	3	
			•	•	0		16.0	11.0	95	10	14	UCR07P 1A1 A095	4	
	•						23.2	14.6	200	-	-	UCP08C 1A1 A200	1	
08			•	•	•	•	19.9	14.6	200	-	-	UCR08C 1A1 A200	2	
			•	•	0		19.9	14.6	95	12	16	UCR08P 1A1 A095	4	
	•						22.0	17.6	200	-	-	UCP11C 1A1 A200	1	
11			•	•	•	•	19.2	17.6	200	-	-	UCR11C 1A1 A200	2	
			•	•	0		19.2	17.6	95	16	21	UCR11P 1A1 A095	4	
	•						25.0	20.7	200	-	-	UCP13C 1A1 A200	1	
13			•	•	•	•	22.5	20.7	200	-	-	UCR13C 1A1 A200	2	
			•	•			22.5	20.7	95	18	23	UCR13P 1A1 A095	4	
45	•						25.0	20.7	200	-	-	UCP15C 1A1 A200	1	
15			•	•			22.5	20.5	95	20	25	UCR15P 1A1 A095	4	
40	•						29.5	28.7	200	-	-	UCP18C 1A1 A200	1	
18			•	•			25.0	28.7	95	25	29	UCR18P 1A1 A095	4	

• Recommended for optimal sealing.

o Compatible but not recommended for optimal sealing.





CAPS - LANYARD WITH POLYESTER CORD

SOFT CAP PLUG



¹⁾ Crimp ferrule and heat shrink tube are included.

SPANNER & NUT DRIVER







NUT DRIVER WITH T-HANDLE AND HEX DRIVE



Part number	Opening across flats	Length	Fork thickness
TX00.008	8	96	2.3
TX00.009	9	102	2.5
TX00.010	10	104	2.5
TX00.011	11	114	2.5
TX00.014	14	130	3.0

Material – Chrome Alloy Steel, Chrome plated, Fork Angles – 15° and $75^\circ.$

Opening across flats	Length	Fork thickness		
15	145	5.2		
17	160	5.5		
19	175	6.0		
20	175	6.0		
22	196	6.5		
27	240	7.4		
	across flats 15 17 19 20 22	across flats Length 15 145 17 160 19 175 20 175 22 196		

Material – Chrome Vanadium Steel, Chrome plated, Fork Angle – 15°.

Part number	Thread size	Nut outer dia.	øD	Hex drive
TC00.000	M9 x 0.5	12	15	7
TC00.007	M10 x 0.5	13	16	7
TF00.001	M12 x 1	15	18	10
TK00.002	M16 x 1	20	23	12
TP00.011	M18 x 1	23	26	12
TP00.013	M20 x 1	25	28	12
TQ00.005	M25 x 1	31	35	17

Material – Hardened Tool Steel, Nickel plated.

RLS (RATCHET LOCKING SYSTEM)

Part number	Opening across flats	Length	Fork thickness	Part number	Thread size	Nut outer dia.	øD	Hex drive
TX00.022	22	196	6.5	TR00.004	M24 x 1	28	32	12



MATERIAL & SURFACE FINISH

		r	Vlaterial	F	inish
omp	onents	Designation ISO	Standard	Designation	Standard
<u>р</u> 6	Spring sleeve (plug), shell (plug), Mounting nut (receptacle UR01 and UR02), Bodies (all)	Aluminum AIMgSiSn1Bi	EN-AW-6023	Anthracite Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
releas		Brass CuZn39Pb3	CW614N UNS C 38500		
Pusn-pull locking and Quick release	Back nut (plug & cable mounted receptacle), Mounting nut (receptacle) ²⁾	Aluminum AIMgSiSn1Bi	EN-AW-6023	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
and (Brass CuZn39Pb3	CW614N UNS C 38500		UNE ANIO 2404
	Bodies (all) , mounting nut (receptacle UR04)	Aluminum AIMg1SiCu	EN-AW-6061	Black Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
gung	Shell (plug)	Aluminum AIMg1SiCu	EN-AW-6061	Hard Anodizing Black Teflon Impregnation	MIL-A-63576 Type I
t LOCK	Back nut (plug)	Aluminum AIMgSiSn1Bi	EN-AW-6023	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
(Katchet Locking em)	Slotted ring, ground contact	Brass CuZn39Pb3	CW614N UNS C 38500	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
RLS (Rato System)	Ratchet ring	Carbon PEEK		-	-
Sys R	Compression spring	316 stainless steel		-	-
Grour	d contact	Brass CuZn39Pb3	CW614N UNS C 38500	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404
Conta	cts - Male, ground pin - Female	Brass; CuZn39Pb3 Bronze; CuSn4Zn4Pb4	CW614N; UNS C 38500 CW456K; ASTM B 139 UNS C 54400	1 µm Gold over Nickel	MIL-DTL-45204D Type I; ASTM B488
nsula	tor and sealing	International symbol	Flammability		

Insulator and sealing		International symbol	Flammability	
Insulator		PBT, PEEK ¹⁾	UL 94 V-0	
Inner sleeve	- Cable connectors	POM	UL 94 HB	
Sealant materials	- «V» Vacuum sealed connectors	Bi-component Epoxy compound	UL 94 HB	
	- «W» Water sealed connectors	Silicon compound	UL 94 V-0	
Bend relief	- Cable connectors	Santoprene [™] TPV 101-64	UL 94 HB	

O-rings	International symbol	Chemical name
General	FPM (Viton [®])	Fluoro elastomer
Interface and locking o-ring (Ratchet Locking System)	FVMQ	Fluorosilicone rubber

¹⁾ PBT for size 08, 11, 13 and 18, PEEK for size 07, 15 and layout 207 for size 11 (USB 3.2 gen 2)

MATERIAL & SURFACE FINISH

Caps	Material	Flammability
Cap (soft)	TPV (Santoprene [™])	UL 94 HB
Cap (metal)	Aluminum AlMg1SiCu	
Cord (soft and metal)	Polyester	-
Fixing lug	Anthracite plated brass (ISO CuZn37)	-
Crimp ferrule	Nickel plated copper	-

ENVIRONMENTAL & MECHANICAL DATA (PUSH-PULL LOCKING & QUICK RELEASE)

Characteristic	Performance	Standard
Sealing performance	Plug: IP68 2 m submersion for 24 hours	IEC 60529
mated and unmated ³⁾	Receptacle "W": IP68 2 m submersion for 24 hours	IEC 60529
	Receptacle "V": Hermetic, tested <10-8 mbar l/s	IEC 60068-2-17 Test Qk, Method 3
Sealing performance soft caps	IP68 2 m submersion for 24 hours	IEC 60529
Operating temperature range	-55 °C to +135 °C ¹⁾	IEC 60068-2-14-Nb
Corrosion resistance ²⁾	Salt mist, 1,000 hours, 5% salt solution, 35 °C;	IEC 60068-2-11 Test Ka; MIL-STD-202 Method 101; EIA-364-26
Endurance	10,000 mating cycles 4)	IEC 60512-9-1; EIA-364-09
Vibration, random (Size 08, 11, 13, 15, 18)	37.8 Grms, 50-2000Hz, 3x4hrs, no discontinuity > 1 µs	MIL-STD-202 Method 214A Condition I; EIA-364-28 Condition V
Vibration (Size 07)	10 to 2,000 Hz, 1.5 mm or 15 g, 12 sweep cycles per axis, 20 minutes per 10-2,000-10 Hz sweep cycle, no discontinuity > 1 us;	MIL-STD-202 Method 204 Condition B
Shock	300g amplitude, half sine pulse of 3 ms, no discontinuity > 1 μ s	MIL-STD-202 Method 213; EIA-364-27

¹⁾ Temperature range of -40 °C to +125 °C for cable connectors overmolded with TPU material. Max. temperature of +85 °C for soft caps.

²⁾ Plug and receptacle in mated position or with cap when unmated. For Brass connectors only.

Aluminum version not recommended for Marine use. Preserved mechanical and electrical functionality. Visual aspect might be altered.

³⁾Sealing performance of pin layout 204H valid only in mated condition due to coax insert.

⁴⁾500 mating cycles for pin layout 204H due to coax insert.



ENVIRONMENTAL & MECHANICAL DATA (RLS - RATCHET LOCKING SYSTEM)

Characteristic	Performance	Standard
Sealing performance ¹⁾ plug (mated and unmated)	IP68 2 m submersion for 24 hours	IEC60529
Sealing performance ¹⁾ receptacle	"W" sealing level: IP68 2 m submersion for 24 hours	IEC60529
Sealing performance "receptacie	"V" sealing level: Hermetic : Tested: <10 ⁻⁸ mbar l/s	IEC60068-2-17 Test Qk, Method 3
Sealing performance (soft and metal caps)	IP68 2 m submersion for 24 hours	IEC 60529
Operating temperature range	-55 °C to +135 °C ²⁾	IEC 60068-2-14-Nb
Corrosion resistance	Salt mist, 250 hours, 5% salt solution, 35 °C	IEC 60068-2-11 Test Ka; MIL-STD-202 Method 101 ; EIA-364-26
Endurance	3,000 mating cycles ³⁾	IEC 60512-9-1; EIA-364-09
Vibration, random	37.8 Grms, 50-2000Hz, 3x4hrs, no discontinuity > 1 μ s	MIL-STD-202H, Method 214, condition I , Letter J EIA-364-28 Condition V
Vibration, sinus	30g, 10-2000Hz, 3x4hrs, no discontinuity > 1 μs	MIL-STD-202H Method 204 Condition G
Shock	300g amplitude, half sine pulse of 3 ms, no discontinuity > 1 μs	MIL-STD-202H Method 213 ; EIA-364-27

¹⁾ Sealing performance of pin layout 204H valid only in mated condition due to coax insert.

²¹ Temperature range of 40° C to + 125 °C for cable connectors overmolded with TPU material. Maximum temperature of +85 °C for soft caps.

³⁾ 500 mating cycles for pin layout 204H due to coax insert

ELECTRICAL DATA 3)

Characteristic	Contact size	Typical values	Standard
Contact resistance over 10,000 mating cycles	ø0.5 mm ø0.7 mm ø0.9 mm ø1.6 mm ø2.3 mm	5.0 mΩ 5.0 mΩ 4.0 mΩ 2.5 mΩ 2.5 mΩ	IEC 60512-2-1-2a IEC 60512-2-2-2b
Shell resistance ¹⁾ (Push-pull locking and quick-release)		< 5.0 mΩ	IEC 60512-2-6-2f
Shell resistance ¹⁾ (RLS Ratchet Locking System)		< 10.0 mΩ	IEC 60512-2-6-2f
Insulation resistance		> 10 ¹⁰ Ω	IEC 60512-3-1-3a Method C
Shielding effectiveness ²⁾		> 54 dB	up to 1 GHz, IEC 60512-23-3

¹⁾ Measurement points on Figure 1.

²⁾ Size 08 connector pair.

³⁾ Please refer to www.fischerconnectors.com/technical for technical specification of coax insert.



DATA TRANSMISSION

•	SS←→	88		
USB 2.0	USB 3.2	ETHERNET	SINGLE PAIR ETHERNET	AUDIO/VIDEO
480 Mbit/s	10 Gbit/s	1 Gbit/s	1 Gbit/s	10.2 Gbit/s
Size 07 004	Size 11 207	Size 07 009	Size 07 0S2	Size 11 019

H-35 / H-46

PLUGS



PRE-CABLED SOLUTION	
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ULTIMATE USB-C

RECEPTACLES



PRE-CABLED SOLUTION

Body styles	H-38
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FOR ULTIMATE USB-C

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This catalog covers our standard connector solutions. For specific requests, including hybrid or custom connectors, please contact your local sales representative.



PLUGS

		PRE-C/	PRE-CABLED	
		-	and the second s	
Body style		UP02 (to USB-C)	UP02 (to UP02)	References to detailed information
Protection	Sealed up to IP68 ²⁾	•	•	Sealing categories, page A-6
Locking system	RLS Ratchet Locking System	•	•	Locking systems, page A-5
Termination	Cabled to	USB-C	UP02R15	
Housing material	Aluminum	•	•	Part numbering, page H-42
Housing color	Black ¹⁾	•	•	
Design	Straight	•	•	Body styles, page H-37
	Right-angle			
Cabling	Overmolded	•	•	
Accessories	Sealing caps	•	•	Accessories, page H-43
Size	15	•	•	Technical dimensions, page H-37

¹⁾Due to surface treatment process, color may slightly differ from one product to another without impacting technical specifications or product properties.

²⁾ UP02 is IP68 mated or with sealing cap.
FISCHER ULTIMATE[™] USB-C

PLUGS

PRE-CABLED SOLUTION

UP02

BODY STYLE



Size	А	В	С	øD	ød max
15	78.0	4.5	23.8	26.5	5.0



RECEPTACLES

Body style		UR04	References to detailed information
Sealed up to IP68 ¹⁾		•	Cooling extension page A.C.
Protection	Hermetic	•	Sealing categories, page A-6
Termination	Flex ²⁾	•	
Housing material	Aluminum	•	Port numbering page H 42
Housing color	Black ³⁾	•	Part numbering, page H-42
	Straight	•	
Design	Right-angle		Pody otylog, pogo H 20
	Flush		Body styles, page H-39
Assembly	Rear-mounting	•	
Cabling	Overmolded		
Accessories	Sealing caps	•	Accessories, page H-43
Size	15	•	Technical dimensions, page H-39

¹⁾ IP68 mated or with sealing cap.

²⁾ Flex terminated with connector Hirose BM24-24DP/2-0.35V, mate with connector Hirose BM24-24DS/2-0.35V.

^aDue to surface treatment process, color may slightly differ from one product to another without impacting technical specifications or product properties.

FISCHER ULTIMATE[™] USB-C

RECEPTACLES

PRE-CABLED SOLUTION

UR04

BODY STYLE





Size	А	В	øC	E max	Н	M1	M2	-C	84	Torque
15	27.7	60.0	28.0	9.0	4.0	M22x1	TR20x6 (P2)	22	TR00.004	8 Nm

 Size
 f
 øg

 15
 20.5
 22.1



PANEL CUT-OUT



Flex PCB layout

RECEPTACLES

PRE-CABLED SOLUTION

UR04



CABLE SPECIFICATION

- **Differential Impedance:** 85 +/- 10 Ohms
- **Breaking strength: 300**N
- Working temperature: -30 °C to +85 °C
- Overall diameter: nominal 4.6 mm +/- 0.20 mm

PRE-CABLED PLUG SOLUTION UP02 TO UP02



STANDARD REFERENCE	Termination 1 UP02R15	Overall length = 0.8m	Termination 2 UP02R15
	143139 CA D 16XLV UP02	2R15/UP02R15 TPE BK 0.8M	

PRE-CABLED PLUG SOLUTION UP02 TO USB-C

STANDARD REFERENCE	Termination 1 UP02R15	Overall length 0.8m	Termination 2 USB-C

143140 CA D 16XLV UP02R15/USB-C TPE BK 0.8M



PLUGS & RECEPTACLES

	Cor	nooto	or Desi	a 12	Cor	ntact B	Plaak	Но	uoin		Ct.	andard	ontio	20		
Frankler		mecto					1		usii	ng	-	anuaru	opuo			
Example:	UP02		R	15	М	UBC		BB		1		2	2	A		
	UR04	V		15	F	UBC	F	BB		1	E	2	A	A	Housing Material	
															A = ALUMINUM	
															Grounding	
Body style UltiMate Plug = UP		-													Panel mounted : ■ A = Grounding pin (for UR04)	Cable mounted: Z = Not applicable
 UP02 = Cable mounted (available only pre-cabled) UltiMate Receptacle = UR 															Insulator Material	
UR04 = Panel rear mounted															2 = PEEK	
Sealing level															O-ring material	
Panel mounted : • V = Hermetic															Receptacle: O-ring at plug interface • E = FVMQ (Fluorosilicone)	Plug: ■ Z = Not applicable
Locking system															Keying code	
Cable mounted plug: • R = RLS (Ratchet Locking System)									ľ						 Code 1 = ● Code 2 = ▼ Standard keying = Code 1 	 Code 3 = Code 4 = Standard guide mark = White
Connector size															Housing color	
15 = Size 15															BB = Black	
															Contact Type	
															F = FlexK = Cable	
															Layout references	
															Size 08: UBC (USB-C insert)	
															Polarity of contacts	
															M = Male insert	F = Female insert

CAPS - LANYARD WITH POLYESTER CORD

SOFT CAP PLUG



¹⁾ Crimp ferrule and heat shrink tube are included.

All dimensions and images shown are in millimeters and are for reference only.



SPANNER & NUT DRIVER

OPEN SPANNER EXTRA THIN ¥	





Hex

drive

12

øD

32

Part number	Opening across flats	Length	Fork thickness	Part number	Thread size	Nut outer dia.
TX00.022	22	196	6.5	TR00.004	M24 x 1	28

Material – Chrome Vanadium Steel, Chrome plated, Fork Angle – 15°.

Material – Hardened Tool Steel, Nickel plated.

MATERIAL & SURFACE FINISH

0		IV	laterial		Finish		
Components		Designation ISO	Standard	Designation	Standard		
Bodies (all), mounting n	ut (receptacle UR04)	Aluminum AlMg1SiCu	EN-AW-6061	Black Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404		
Shell (plug)		Aluminum AlMg1SiCu	EN-AW-6061	Hard Anodizing Black Teflon Impregnation	MIL-A-63576 TYPE I		
Back nut (plug)		Aluminum AlMgSiSn1Bi	EN-AW-6023	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404		
Slotted ring, ground con	tact	Brass CuZn39Pb3	CW614N UNS C 38500	Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404		
Ratchet ring		Carbon PEEK	-	-	-		
Compression ring		316 stainless-steel	EN1.4401 UNS S31600	-	-		
Contacts - M	ale, ground pin	Brass; CuZn39Pb3	CW614N; UNS C 38500	1 µm Gold over Nickel	MIL-DTL-45204D		
Flex PCB		FR4 + Polyimide (UL 94 V-0)	-	-	-		

Insulator and sealing	g	International symbol	Flammability
Insulator		PEEK	UL 94 V-0
Inner sleeve	Inner sleeve		UL 94 HB
Sealant materials	- Receptacle	Bi-component Epoxy compound	UL 94 HB
	- Plug	Bi-component Polyurethane compound	UL 94 V-0

Caps	Material	Flammability
Cap (soft)	TPV (Santoprene™)	UL 94 HB
Cap (metal)	Aluminum ¹⁾ AlMgSiSn1Bi	-
Cord	Polyester	-
Fixing lug	Anthracite plated brass (ISO CuZn37)	-
Crimp ferrule	Nickel plated copper	-
O-rings	International symbol	Chemical name
o migs	International Symbol	

5		
General	FPM (Viton [®])	Fluoro elastomer
Interface and locking o-ring (RLS Ratchet Locking System)	FVMQ	Fluorosilicone rubber

¹⁾ Material standard: EN-AW-6061. Finish: Black Nickel. Standard: SAE-AMS-QQ-N-290, SAE-AMS 2404.



ENVIRONMENTAL & MECHANICAL DATA

Characteristic	Performance	Standard
Sealing performance	Plug (mated or with cap): IP68 2 m submersion for 24 hours Plug (unmated): IP50	IEC 60529
	Receptacle (mated and unmated): IP68 2 m submersion for 24 hours, Hermetic : Tested: <10-8 mbar I/s	IEC 60529 IEC 60068-2-17 Test Qk, Method 3
Sealing performance caps	IP68, 2 m submersion for 24 hours	IEC 60529
Operating temperature range	-30 °C to +80°C	IEC 60068-2-14-Nb
Corrosion resistance (mated)	Salt mist, 250 hours, 5% salt solution, 35 °C	IEC 60068-2-11 Test Ka; MIL-STD-202 Method 101; EIA-364-26
Endurance	3,000 mating cycles ¹⁾	IEC 60512-9-1; EIA-364-09
Vibration, random	5.35 Grms, 50-2000Hz, 3x1.5hrs, no discontinuity > 1 µs	MIL-STD-202 Method 214A Condition I; Letter A
Vibration, sinus	10g, 10-500Hz, 3x3hrs, no discontinuity > 1 μs	MIL-STD-202 Method 204 Condition A
Shock	100 g peak, half sine pulse of 6 ms, no discontinuity > 1 μ s	MIL-STD-202 Method 213

¹⁾ Flex PCB connector from Hirose on panel receptacle limited to 10 mating cycles.

H-47 / H-62

ULTIMATE 80



PLUGS



CONNECTOR

Body styles (UP81)
Technical dimensions



PANEL REAR MOUNTED

Body styles (UP80)H-4	3
Technical dimensionsH-50	С

RECEPTACLES

PRE-CABLED SOLUTION	
Body styles (UR80)Technical dimensions	

CONNECTOR

Body styles (UR80)	H-51
Technical dimensions	H-52



PANEL REAR MOUNTED

Body styles (UR81)	H-51
Technical dimensions	H-53

FOR ULTIMATE 80

Electrical & contact configurations	. H-54
PCB hole layout	
Mechanical coding	
Part numbering	
Pre-cabled plug / receptacle configurations	. H-57
Accessories	. H-58
Tooling	. H-59
Technical information	. H-60

This catalog covers our standard connector solutions. For specific requests, including hybrid or custom connectors, please contact your local sales representative.



PLUGS

		PRE-CABLED	CONNECTOR	PANEL PLUG	
Body style		UP81	UP81	UP80	References to detailed information
Protection	Sealed up to IP68	•		•	Sealing categories, page A-6
Locking system	Quick-release	•	•	•	
Termination	Crimp contact	•	•		
	Solder			•	Electrical & contact configurations, page H-54
	РСВ			•	
Housing material	Aluminum	•	•	•	Part numbering, page H-56
Housing color	Black ¹⁾	•	•	•	Part numbering, page H-56
Desire	Straight	•		•	Reductives mars II 40
Design	Right-angle				Body styles, page H-49
Cabling	Overmolded	•			
Accessories	Sealing caps	•	•	•	Accessories, page H-59
Size	08	•	•	•	Technical dimensions, page H-49

¹⁾Due to surface treatment process, color may slightly differ from one product to another without impacting technical specifications or product properties.

FISCHER ULTIMATE[™]80

ULTIMATE 80

PLUGS

PRE-CABLED

UP81

Size

08

BODY STYLE





58.0

А	В	С	øD	ød max

12.6

12.4

5.5

Size	А	В	øD
08	25.2	15.7	12.4



CONNECTOR

UP81

BODY STYLE



14.2

PLUGS

PANEL REAR MOUNTED

UP80

BODY STYLE







PCB

øΈ

SOLDER

Size	Termination	А	В	øC	U	øF	E max	L	•	Torque
08	PCB	21.2	2.9	18.54	1/2-32UN-2A	15.9	3.2	27.43	TX00.401	2.5 Nm
00	Solder	21.2	2.9	18.54	1/2-32UN-2A	15.9	3.2	26.97	TX00.401	2.5 Nm

Size f øg 08 12.05 12.8

Тор +0.1 øg +0.

PANEL CUT-OUT

RECEPTACLES

		PRE-CABLED SOLUTION	CONNE	ECTORS	
			PANEL MOUNTED	CABLE MOUNTED	
Body style		UR80	UR81	UR80	References to detailed information
Protection	Sealed up to IP68	•	•		Sealing categories, page A-6
	Crimp contact	•		•	
Termination	Solder contact		•		Electrical & contact configurations, page H-54
	PCB contact		•		
Housing material	Aluminum	•	•	•	Part numbering, page H-56
Housing color	Black ²⁾	•	•	•	Part numbering, page H-56
	Straight	•	•		
Design	Right-angle				
	Flush		•		Body styles, page H-51
Assembly	Rear-mounting		•		
Cabling	Overmolded	•			
Accessories	Sealing caps	•	•	•	Accessories, page H-59
Size	08	•	•	•	Technical dimensions, page H-52

¹⁾ KIT is delivered with receptacle body, contact block, crimp contacts and crimp shield ferule. SAP 139351

²Due to surface treatment process, color may slightly differ from one product to another without impacting technical specifications or product properties.



RECEPTACLES

PRE-CABLED SOLUTION

UR80

BODY STYLE





Size	А	В	с	øD	øE	ød max
08	62.2	20.2	12.6	12.4	12.8	5.5

CONNECTORS

UR80

BODY STYLE



А	
В	
	øE

Size	А	В	øE
08	29.6	20.2	12.8

FISCHER ULTIMATE[™]80

RECEPTACLES

PANEL REAR MOUNTED

UR81

BODY STYLE







PCB

SOLDER

Size	Termination	Α	В	øC	øD	U	øF	н	E max	L	•	Torque
08	РСВ	7.0	16.9	18.6	12.3	1/2-32 UN-2A	15.9	2.8	3.2	27.9	TX00.401	2.5 Nm
00	Solder	7.0	16.9	18.6	12.3	1/2-32 UN-2A	15.9	2.8	3.2	28.8	TX00.401	2.5 Nm



Top 0.1 øg

PANEL CUT-OUT



ELECTRICAL	. &	CONTACT	CONFIGURATIONS	

					Wire	size ³⁾	PCB contacts	Current rating [A]	Rated voltage r.m.s [V]		Test voltage [k] IEC 60512-		n	
			s	[mm]			ter	IEC		AC r.m.s.			DC	
Size	Pin layout	Layout reference	Number of contacts	Contact diameter /	Solder contacts ²⁾	Crimp contacts	Pin diame [mm]	60512-5- 2-5b 4)	IEC 60664-1 ₅)	Contact to body	Contact to contact	Contact to body	Contact to contact	
08		006 /105 ¹⁾	6	0.7	max ø1.02 mm AWG19 [1] AWG20 [26/34]	max ø0.85 mm min ø0.48 mm AWG22-28	0.5	2x 9 2x 2 2x 0.02	≤ 200	0.8	1.3	1.5	2.3	
00		007 /106 ¹⁾	7	0.7	max ø1.02 mm AWG19 [1] AWG20 [26/34]	max ø0.85 mm min ø0.48 mm AWG22-28	0.5	2x 9 3x 2 2x 0.02	≤ 200	0.8	1.3	1.5	2.3	

¹⁾ First digit indicates the number of first mate last break (FMLB) contacts.

²⁾ Solder contacts option only for UR81 and UP80 in replacement of the standard PCB contacts.

³¹ For a given AWG, the diameter of some stranded cable designs could be larger than the hole diameter of the barrel. Testing may be required.

⁴⁾Current per contact at 40 °C temperature rise measured on the basic curve according to IEC 60512-5-2-5b. For maximum operating current, a reduction factor must be used and limitations due to the size of the wires and the permissible upper temperature limit of the materials employed must be taken into account. See page A-12 for details.

⁵ Recommended operating voltage at sea level. This rated voltage is a general guideline where no other electrical safety standard applies. In cases where other standards rule a specific use of the connector, the application-specific safety criteria shall be considered first. This must be evaluated in the framework of equipment engineering.

⁶⁾ Alternatively, only 2 contacts loaded : 2x 10 A

PCB / PIN LAYOUT

View from the front of the plug / receptacle¹⁾

		Number of contact	s (layout reference)
Size	Type	006 / 105	007 / 106
08	Plug	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
0	Receptacle	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

¹⁾ Recommended PCB hole dimensions may be adjusted to application.

MECHANICAL CODING 2)



²⁾View from front of connectors. For further details see part numbering.



PLUGS & RECEPTACLES

	Conne	ctor D	esign	Con	itact B	Block	Но	using	S	tandar	d opti	ons		
Example:	UP81	٥	08	м	105	С	вв	Υ	z	2	z	Α		
	UR81	w	08	F	007	Р	BB	Y	s	2	N	А	Housing Material	
													A = ALUMINUM	
													Grounding	
Body style													Panel mounted: • N = None (UR81, UP80)	Cable mounted: ■ Z = Not applicable (UP81, UR80)
UltiMate Plug = UP UP81 = Cable mounted UP80 = Panel Rear Mounted													Insulator Material	
UltiMate Receptacle = UR													2 = PEEK	
UR80 = Cable mounted UR81 = Panel rear mounted													O-ring material	
Sealing level and locking system													Receptacle: O-rings at plug and panel interfaces S = FVMQ (Fluorosilicone)	Plug: Z = Not applicable
Ultimate 80 Plug Cable mounted (UP81): • Ω = Sealing not applicable, quick release locking													Keying code	
Panel rear mounted (UP80): • Q = Sealing watertight, quick release locking													Code Y Standard keying = Code Y (95° / 23	20°)
Ultimate 80 Receptacle: Cable mounted (UR80): • Z = Sealing not applicable, quick release locking													Housing color BB = Black	
Panel Rear mounted (UR81):													Contact Type	
 W = Water sealed and quick release locking Connector size 													 S = Solder P = PCB C = Crimp 	
08 = Size 08													Layout references	
													 Size 08: Plug: 105, 106 	Receptacle 006, 007
							_	_					Polarity of contacts	
													• M = Male contacts	F = Female contacts

1-1-

FISCHER ULTIMATE[™]80

CABLE SPECIFICATION FOR PRE-CABLED 6 CONTACTS

- PUR halogen free, flame retardant outer sheath, nominal thickness 0.55 mm, TAN (RAL 7002 matt) / BLACK (RAL 9005 matt)
- Working voltage: 300 V
- Weight: 52 kg/km

Pre-cabled plug 6 contacts (UP81)

brown

black

green

white

orange

blue

red

2

5

NC

housing •



Breaking strength: 800 N (Vectran central strength member)

- Minimum bending radius: 27 mm static / 60 mm dynamic
- Working temperature:-40 °C to +90 °C
- Overall diameter: nominal 5.40 mm +/-0.20 mm

AWG22

Tinned copper conductor 19x0.16 mm / FEP insulation, nominal diameter 1.20 mm, color blue, brown, black

AWG24

Tinned copper conductor 19x0.13 mm / FEP insulation, nominal diameter 0.86 mm, color red

AWG28

Tinned copper conductor 7x0.13 mm / FEP insulation, nominal diameter 0.90 mm, color white, green / Cores twisted in a pair 90 ohm / Screen of aluminium/polyester tape, tinned copper drain wire 7x0.13 mm, polyester tape

Shield

Overall screen of aluminium/polyester tape, tinned copper drain wire 7x0.13 mm / Overall tinned copper shield, nominal coverage >= 90%

WIRING DIAGRAM FOR STANDARD PRE-CABLED 6 CONTACTS

22AWG

22AWG

24AWG

28AWG

28AWG

Drain 1

28AWG

22AWG

Drain 2

shield

housing

View from front Code mark Extended pin contact 2 3 Pre-cabled plug Code mark 2 3 Code mark



WIRE	PRE-CABLED PLUG SOLUTION 1 m, open end
	Pin number
AWG22 brown	1
AWG22 black	2 Extended pin
AWG24 red	3
AWG28 green	4
AWG28 white	5
AWG28 orange	6
AWG22 blue	Not connected
Deutenmehren	140599 CA S 06 UP81Q08BBYA/OE PUR TN 1.0M
Part number	140608 CA S 06 UP81Q08BBYA/OE PUR BK 1.0M

WIRE	PRE-CABLED RECEPTACLE SOLUTION 1 m, open end
	Pin number
AWG22 brown	1
AWG22 black	2
AWG24 red	3
AWG28 green	4
AWG28 white	5
AWG28 orange	6
AWG22 blue	Not connected
D. f. J.	140601 CA S 06 UR80Z08BBYA/OE PUR TN 1.0M
Part number	140610 CA S 06 UR80Z08BBYA/OE PUR BK 1.0M

REMARK: Pin No. can be assigned according to NATO AEP-4851 & NATO AEP-4695.



FISCHER ULTIMATE[™]80

CABLE SPECIFICATION FOR PRE-CABLED 7 CONTACTS

- PUR halogen free, flame retardant outer sheath, nominal thickness 0.55 mm, TAN (RAL 7002 matt) / BLACK (RAL 9005 matt)
- Working voltage: 300 V
- Weight: 52 kg/km

Pre-cabled plug 6 contacts (UP81)

brown

black

green

white

orange

blue

red

2

5

7

housing •



brown		22AWG
black		22AWG
red		24AWG
green		28AWG
white		28AWG
	V-	Drain 1
orange		28AWG
blue		22AWG
		Drain 2
•		shield

Breaking strength: 800 N (Vectran central strength member)

- Minimum bending radius: 27 mm static / 60 mm dynamic
- Working temperature:-40 °C to +90 °C
- Overall diameter: nominal 5.40 mm +/-0.20 mm

Pre-cabled receptacle 6 contacts (UR80)

AWG22

Tinned copper conductor 19x0.16 mm / FEP insulation, nominal diameter 1.20 mm, color blue, brown, black

AWG24

Tinned copper conductor 19x0.13 mm / FEP insulation, nominal diameter 0.86 mm, color red

AWG28

Tinned copper conductor 7x0.13 mm / FEP insulation, nominal diameter 0.90 mm, color white, green / Cores twisted in a pair 90 ohm / Screen of aluminium/polyester tape, tinned copper drain wire 7x0.13 mm, polyester tape

Shield

Overall screen of aluminium/polyester tape, tinned copper drain wire 7x0.13 mm / Overall tinned copper shield, nominal coverage >= 90%

WIRING DIAGRAM FOR STANDARD PRE-CABLED 7 CONTACTS



Pre-cabled plug



Pre-cabled receptacle

WIRE	PRE-CABLED PLUG SOLUTION 1 m, open end
	Pin number
AWG22 brown	1
AWG22 black	2 Extended pin
AWG24 red	3
AWG28 green	4
AWG28 white	5
AWG28 orange	6
AWG22 blue	7
	140600 CA S 07 UP81Q08BBYA/OE PUR TN 1.0M
Part number	140609 CA S 07 UP81Q08BBYA/OE PUR BK 1.0M

WIRE	PRE-CABLED RECEPTACLE SOLUTION 1 m, open end	
	Pin number	
AWG22 brown	1	
AWG22 black	2	
AWG24 red	3	
AWG28 green	4	
AWG28 white	5	
AWG28 orange	6	
AWG22 blue	7	
D. (140602 CA S 07 UR80Z08BBYA/OE PUR TN 1.0M	
Part number	140611 CA S 07 UR80Z08BBYA/OE PUR BK 1.0M	



¹⁾Crimp ferrule and heat shrink tube are included.

All dimensions and images shown are in millimeters and are for reference only.

NUT DRIVER (FOR UR81)

WITH SQUARE SOCKET*



* For use with torque wrenches $\frac{1}{4}$ " (6.4 mm).

Part number	Nut thread size	Nut outer dia.	øD	
TX00.401	1/2-32 UN	16	20	



ENVIRONMENTAL & MECHANICAL DATA

Characteristic	Performance	Standard
Sealing performance mated and unmated	IP68 2m/24h	IEC 60529; MIL-STD-810 Method 512.6
Operating temperature range	-55 °C to +135 °C	MIL-STD-810 Method 501.6 and 502.6
Corrosion resistance	Salt mist, 500 hours ^{1) 2)} , 5% salt solution, 35 °C ;	MIL-STD-810 Method 509.6
Endurance	10.000 mating cycles (plug), 5.000 mating cycles (receptacle) ³⁾	IEC 60512-9-1
Vibration, random	7.7 Grms	MIL-STD-810 Method 514.7
Unmating force	Typical 55 ± 15 N	IEC 60512-13-1
Shock	100g half sine pulse amplitude 6 ms duration, no discontinuity $> 1 \mu s$	MIL-STD-810 Method 516.7 Condition I

¹⁾ Corrosion resistance dependent on body style. 400h for UR81 and UP80 (panel rear mounted plug and receptacle).

²⁾Cosmetic changes may appear over time without impacting mechanical or electrical functions.

³⁾ Preserved mechanical and electrical functionality. Normal wear could appear.

ELECTRICAL DATA

Characteristic	Performance	Standard
Contact resistance (typical value)	< 10 mΩ (typical value)	MIL-STD-202 Method 307
Shell resistance (typical value)	< 50 m Ω (cabled; new condition)	MIL-STD-202 Method 307
Insulation resistance	> 10 ¹⁰ Ω	MIL-STD-883 Method 1003 MIL-STD-202 Method 302
Shielding effectiveness	360° shielded. The equipment under test, with two different Fischer Connectors systems that use both UltiMate 80 plug and receptacle, is compliant according to limits of MIL-Standard.	MIL-STD-461G (CE101, CE102, CS101, RE101, RE102, RS101, RS102)

MATERIAL & SURFACE FINISH

Components		Material			Finish	
		Designation ISO	Standard	Designation	Standard	
Housing, nut		Aluminum AlMg1SiCu	EN-AW-6061	Black Nickel	SAE-AMS-QQ-N-290 SAE-AMS 2404	
Locking spring (receptac	les)	Stainless steel X5CrNiMo18-10	316/1.4401	0.64 µm Gold over Copper	-	
Crimping ring (cable con	nectors)	Brass CuZn39Pb3	CW614N UNS C 38500	-	-	
(C - I	Male or Female Crimp) Male or Female Solder or PCB)	CuNi1Pb1P	UNS C 19160 ASTM C 19160	1 µm Gold over Nickel	MIL-DTL-45204D Type I ; ASTM B488	
Insulator and sealing		International symbol	Flammability			
Insulator - I	Molded	PEEK ¹⁾	UL 94 V-0			
- (Cable connectors	Bi-component Epoxy compound	-			
Sealant materials - I	Panel connectors	Silicone compound	UL 94 V-0			
O-rings & seals		International symbol	Chemical name			
O-rings		FVMQ	Fluorosilicone rubber			
Interfacial seal (plug)		FVMQ	Fluorosilicone rubber			
Pre-cabled solutions		Material	Flammability			
Overmolding		TPU (Estane [®])	UL94 V-0			
Cable jacket		PUR	UL94 V-2			
Soft caps		Material	Flammability			
Сар		TPV (Santoprene™)	UL 94 HB			
Cable		FEP coated stainless steel	-			
Fixing lug		Anthracite plated brass (ISO CuZn37)	-			
Crimp ferrule		Aluminum	-			
Heat shrink tube		Polyolefin				

¹⁾Or any material in the PAEK family that provides equal or better overall performances.

FISCHER ULTIMATE[™]80

H-62 Technical Specifications